



**D3214-1 PLACARD**

**RELEASED**  
2013-02-07  
*MD*

**NOTES:**

- 1) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027), 0.080 THICK  
REF DART SPEC M061T6S.0.08 OR  
5052-H32/H34 (PER QQ-A-250/8 OR AMS 4016), 0.080 THICK  
REF DART SPEC M5052H32S.0.080
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: N/A
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: LESS THAN 0.010 lbs
- 8) ENGRAVE ALL LETTERS TO A DEPTH OF 0.005 USING A TOOL RADIUS OF 0.039 AFTER POWDER COAT.

C	FORMAT TO CURRENT STDS: 3 HOLES ADDED; $\phi 0.098$ 4PL WAS 1PL. REF PAR12-186	SFM	13.01.15
B	ADD 6061-T6 MATERIAL	CB	06.05.29
A	NEW ISSUE	CB	04.01.27
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	SFM		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	<b>D3214</b>	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>PLACARD</b>	NTS
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